SAFETY DATA SHEET

Gelcon

Section 1. Identification

GHS product identifier

: Gelcon : 207FR

Other means of identification

Product type : Liquid

Relevant identified uses of the substance or mixture and uses advised against

Not applicable

Supplier's details : Essential Industries, Inc.

P.O. Box 12

Merton, WI 53056-0012 Phone: 262-538-1122

Emergency telephone number (with hours of operation) : 800-843-6174 (24 Hours)

Section 2. Hazards identification

OSHA/HCS status

: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture

: FLAMMABLE LIQUIDS - Category 4 SKIN CORROSION/IRRITATION - Category 2 SKIN SENSITIZATION - Category 1

Percentage of the mixture consisting of ingredient(s) of unknown toxicity: 3.3% There is no toxicity data available for the polymer in this product, which is exempt and categorized in a low concern functional group under the EPA's Toxic Substances Control Act (TSCA).

GHS label elements

Hazard pictograms



Signal word : Warning

Hazard statements : Combustible liquid.
Causes skin irritation.

May cause an allergic skin reaction.

Precautionary statements

General : Read label before use. Keep out of reach of children. If medical advice is needed,

have product container or label at hand.

Prevention: Wear protective gloves. Wear eye or face protection. Keep away from flames and hot

surfaces. - No smoking. Avoid breathing vapor. Wash hands thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Response : IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before

reuse. If skin irritation or rash occurs: Get medical attention.

Storage : Store in a well-ventilated place. Keep cool.

Date of issue/Date of revision : 12/12/2017 Date of previous issue : 7/11/2016 Version : 0.05 1/12

Section 2. Hazards identification

Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise classified

: None known.

Section 3. Composition/information on ingredients

Substance/mixture
Other means of
identification

: Mixture : Not available

CAS number/other identifiers

CAS number : Not applicable

Product code : 207FR

Ingredient name	%	CAS number
d-Limonene	10 - 30	5989-27-5
4-Nonylphenol, branched, ethoxylated	1 - 5	127087-87-0
1-propoxypropan-2-ol	1 - 5	1569-01-3
Nonylphenol, ethoxylated	0 - 1	9016-45-9

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Inhalation

: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact

: Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

: Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Section 4. First aid measures

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact: Causes skin irritation. May cause an allergic skin reaction.

Ingestion: Irritating to mouth, throat and stomach.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

irritation redness

Ingestion : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments: No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It may

be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (section 8)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

: Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing

media

: Do not use water jet.

Specific hazards arising from the chemical

: Combustible liquid. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Runoff to sewer may

create fire or explosion hazard.

Hazardous thermal decomposition products

: Decomposition products may include the following materials: carbon dioxide

carbon monoxide

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Date of issue/Date of revision : 12/12/2017 Date of previous issue : 7/11/2016 Version : 0.05 3/12

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders:

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Date of issue/Date of revision : 12/12/2017 Date of previous issue : 7/11/2016 Version : 0.05 4/12

Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities

: Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

None.

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Date of issue/Date of revision : 12/12/2017 Date of previous issue : 7/11/2016 Version : 0.05 5/12

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid
Color : Milky White
Odor : Citrus

Odor threshold: Not availablepH: 8.5 to 9.5Melting point: 0°C (32°F)Boiling point: 100°C (212°F)

Flash point : Closed cup: 61°C (141.8°F)

Evaporation rate : Not available
Flammability (solid, gas) : Not available
Lower and upper explosive : Not available

(flammable) limits

Vapor pressure : <4 kPa (<30 mm Hg) [room temperature]

Vapor density : <1 [Air = 1]
Specific gravity : 0.95 g/cm³
Solubility : Not available

Partition coefficient: n-

octanol/water

: Not available

Auto-ignition temperature : Not available Viscosity : Not available VOC content : 21.9%

VOCs are calculated following the requirements under 40 CFR, Part 59, Subpart C for Consumer Products and Subpart D for Architectural Coatings.

Aerosol product

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

Incompatible materials : Reactive or incompatible with the following materials:

oxidizing materials

Hazardous decomposition products

: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Date of issue/Date of revision : 12/12/2017 Date of previous issue : 7/11/2016 Version : 0.05 6/12

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
d-Limonene	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	4400 mg/kg	-
4-Nonylphenol, branched, ethoxylated	LD50 Dermal	Rabbit	2830 mg/kg	-
_	LD50 Oral	Rat	1410 mg/kg	-
1-propoxypropan-2-ol	LD50 Dermal	Rabbit	3550 mg/kg	_
	LD50 Oral	Rat	2504 mg/kg	-
Nonylphenol, ethoxylated	LD50 Dermal	Rat	>16000 mg/kg	-
	LD50 Oral	Rat	3241 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
d-Limonene	Skin - Mild irritant	Rabbit	-	24 hours 10 Percent	-
1-propoxypropan-2-ol	Eyes - Moderate irritant	Rabbit	-	100 milligrams	-
Nonylphenol, ethoxylated	Eyes - Severe irritant	Guinea pig	_	20 milligrams	-
	Eyes - Severe irritant	Mouse	-	20 milligrams	-
	Eyes - Severe irritant	Rabbit	-	20 milligrams	-
	Skin - Mild irritant	Human	-	72 hours 15 milligrams Intermittent	-
	Skin - Mild irritant	Rabbit	-	500 milligrams	-

Sensitization

Not available

Mutagenicity

Not available

Carcinogenicity

Not available

Classification

Product/ingredient name	OSHA	IARC	NTP
d-Limonene	-	3	-

Reproductive toxicity

Not available

Teratogenicity

Not available

Specific target organ toxicity (single exposure)

Not available

Specific target organ toxicity (repeated exposure)

Not available

Aspiration hazard

Section 11. Toxicological information

Name	Result
d-Limonene	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

: Not available

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact: Causes skin irritation. May cause an allergic skin reaction.

Ingestion : Irritating to mouth, throat and stomach.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact: Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

irritation redness

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate

: Not available

effects

Potential delayed effects : Not available

Long term exposure

Potential immediate : Not available

effects

Potential delayed effects : Not available

Potential chronic health effects

Not available

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to

very low levels.

Carcinogenicity
 No known significant effects or critical hazards.
 Mutagenicity
 No known significant effects or critical hazards.
 Teratogenicity
 No known significant effects or critical hazards.
 Developmental effects
 No known significant effects or critical hazards.
 Fertility effects
 No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	14191.2 mg/kg
Dermal	84346.9 mg/kg

Date of issue/Date of revision : 12/12/2017	Date of previous issue	: 7/11/2016	Version : 0.05	8/12
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Section 11. Toxicological information

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
d-Limonene	Acute EC50 421 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute EC50 688 μg/l Fresh water	Fish - Pimephales promelas -	96 hours
		Juvenile (Fledgling, Hatchling,	
		Weanling)	
Nonylphenol, ethoxylated	Acute EC50 12 mg/l Fresh water	Algae - Pseudokirchneriella	96 hours
		subcapitata	
	Acute LC50 1.23 mg/l Marine water	Crustaceans - Americamysis	48 hours
		bahia	
	Acute LC50 0.148 mg/l Fresh water	Daphnia - Daphnia magna -	48 hours
		Neonate	
	Acute LC50 1300 µg/l Fresh water	Fish - Lepomis macrochirus	96 hours
	Chronic NOEC 8 mg/l Fresh water	Algae - Pseudokirchneriella	96 hours
		subcapitata	
	Chronic NOEC 35 µg/l Fresh water	Fish - Oryzias latipes - Fry	100 days

Persistence and degradability

Not available

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
d-Limonene	4.38	1022	high
1-propoxypropan-2-ol	0.621		low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	IMDG	IATA
UN number	Not regulated	UN3082	UN3082
UN proper shipping name	-	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N. O.S. ((R)-p-mentha-1, 8-diene, Nonylphenol, ethoxylated)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. ((R)-p- mentha-1,8-diene, Nonylphenol, ethoxylated)
Transport hazard class(es)	-	9	9
Packing group	-	III	III
Environmental hazards	No.	Yes.	Yes.
Additional information	-	The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.	The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not available to Annex II of MARPOL and

the IBC Code

Section 15. Regulatory information

U.S. Federal regulations : United States inventory (TSCA 8b): All components are listed or exempted.

Clean Air Act Section 112

: Not listed

(b) Hazardous Air **Pollutants (HAPs)**

SARA 311/312

Classification : Fire hazard

Immediate (acute) health hazard

Composition/information on ingredients

Name	%	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
d-Limonene	10 - 30	Yes.	No.	No.	Yes.	No.
4-Nonylphenol, branched, ethoxylated	1 - 5	No.	No.	No.	Yes.	No.
1-propoxypropan-2-ol	1 - 5	Yes.	No.	No.	Yes.	No.
Nonylphenol, ethoxylated	0 - 1	No.	No.	No.	Yes.	No.

Date of issue/Date of revision : 7/11/2016 Version: 0.05 10/12 : 12/12/2017 Date of previous issue

Section 15. Regulatory information

State regulations

California Prop. 65

WARNING: This product contains less than 1% of a chemical known to the State of California to cause birth defects or other reproductive harm.

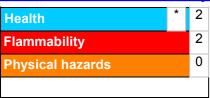
Ingredient name	Cancer	Reproductive	No significant risk level	Max acceptable dosage
Ethylene glycol	No.	Yes.	No.	No.

International regulations

Canada inventory : All components are listed or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

History

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Section 16. Other information

Key to abbreviations

: ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973

as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United Nations

References

: Not available

▼ Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

Date of issue/Date of revision : 12/12/2017 Date of previous issue : 7/11/2016 Version : 0.05 12/12