SAFETY DATA SHEET

Section 1. Identification

GHS product identifier

Other means of identification

Product type : Liquid

Relevant identified uses of the substance or mixture and uses advised against

Not applicable.

Supplier's details

Emergency telephone number (with hours of operation)

Section 2. Hazards identification

OSHA/HCS status

: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : SKIN CORROSION/IRRITATION - Category 1 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1

GHS label elements

Hazard pictograms



Signal word

: Danger

Hazard statements

: Causes severe skin burns and eye damage.

Precautionary statements

General

: Read label before use. Keep out of reach of children. If medical advice is needed, have product container or label at hand.

Prevention

: Wear protective gloves. Wear eye or face protection. Wear protective clothing. Wash

hands thoroughly after handling.

Response

: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF SWALLOWED: Immediately call a POISON CENTER or physician. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Wash contaminated clothing before reuse. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Immediately call a POISON CENTER or physician.

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Section 2. Hazards identification

Storage

: Store locked up.

Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise

classified

: None known.

Section 3. Composition/information on ingredients

Substance/mixture Other means of identification : Mixture: Not available

CAS number/other identifiers

CAS number : Not applicable

Product code :

Ingredient name	%	CAS number
2-aminoethanol potassium hydroxide 2-butoxyethanol	1 - 5 1 - 5 1 - 5	141-43-5 1310-58-3 111-76-2

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

: Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.

Inhalation

: Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Skin contact

: Get medical attention immediately. Call a poison center or physician. Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.

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Section 4. First aid measures

Ingestion

: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : May give off gas, vapor or dust that is very irritating or corrosive to the respiratory

system. Exposure to decomposition products may cause a health hazard. Serious

effects may be delayed following exposure.

Skin contact : Causes severe burns.

Ingestion: May cause burns to mouth, throat and stomach.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

pain watering redness

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness

blistering may occur

Ingestion : Adverse symptoms may include the following:

stomach pains

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments

: No specific treatment.

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing

media

: None known.

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Section 5. Fire-fighting measures

Specific hazards arising from the chemical

: In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous thermal decomposition products

 Decomposition products may include the following materials: carbon dioxide

carbon monoxide nitrogen oxides metal oxide/oxides

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders:

If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Keep away from acids. Empty containers retain product residue and can be hazardous. Do not reuse container.

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Section 7. Handling and storage

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

including any incompatibilities

Conditions for safe storage, : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials and food and drink. Store locked up. Separate from acids. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
2-aminoethanol	ACGIH TLV (United States, 6/2013).
	TWA: 3 ppm 8 hours.
	TWA: 7.5 mg/m³ 8 hours.
	STEL: 6 ppm 15 minutes.
	STEL: 15 mg/m³ 15 minutes.
	OSHA PEL 1989 (United States, 3/1989).
	TWA: 3 ppm 8 hours.
	TWA: 8 mg/m³ 8 hours.
	STEL: 6 ppm 15 minutes.
	STEL: 15 mg/m³ 15 minutes.
	NIOSH REL (United States, 10/2013).
	TWA: 3 ppm 10 hours.
	TWA: 8 mg/m³ 10 hours.
	STEL: 6 ppm 15 minutes.
	STEL: 15 mg/m³ 15 minutes.
	OSHA PEL (United States, 2/2013).
	TWA: 3 ppm 8 hours.
	TWA: 6 mg/m³ 8 hours.
ootassium hydroxide	ACGIH TLV (United States, 6/2013).
	C: 2 mg/m³
	OSHA PEL 1989 (United States, 3/1989).
	CEIL: 2 mg/m³
	NIOSH REL (United States, 10/2013).
	TWA: 2 mg/m³ 10 hours.
2-butoxyethanol	ACGIH TLV (United States, 6/2013).
	TWA: 20 ppm 8 hours.
	OSHA PEL 1989 (United States, 3/1989).
	Absorbed through skin.
	TWA: 25 ppm 8 hours.
	TWA: 120 mg/m³ 8 hours.
	NIOSH REL (United States, 10/2013).
	Absorbed through skin.
	TWA: 5 ppm 10 hours.
	TWA: 24 mg/m³ 10 hours.
	OSHA PEL (United States, 2/2013).
	Absorbed through skin.
	TWA: 50 ppm 8 hours.

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Section 8. Exposure controls/personal protection

TWA: 240 mg/m³ 8 hours.

Appropriate engineering controls

: If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/ or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid
Color : Colorless
Odor : Varied
Odor threshold : Not available
pH : 12.7 to 13.3
Melting point : 0°C (32°F)
Boiling point : 100°C (212°F)

Flash point : Closed cup: >93.334°C (>200°F)

Evaporation rate : Not available

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Section 9. Physical and chemical properties

Flammability (solid, gas)

Lower and upper explosive

(flammable) limits

: Not available : Not available

Vapor pressure : <4 kPa (<30 mm Hg) [room temperature]

Vapor density : <1 [Air = 1] **Specific gravity** : 1.05 g/cm³ **Solubility** : Not available

Partition coefficient: n-

octanol/water

: Not available

Auto-ignition temperature : Not available : Not available **Viscosity**

VOC content 1.7%

VOCs are calculated following the requirements under 40 CFR, Part 59, Subpart C for Consumer Products and Subpart D for Architectural Coatings.

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : No specific data.

Incompatible materials : Reactive or incompatible with the following materials:

acids

Hazardous decomposition

products

: Under normal conditions of storage and use, hazardous decomposition products should

not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
2-aminoethanol potassium hydroxide 2-butoxyethanol	LD50 Oral LD50 Oral LD50 Dermal LD50 Oral	Rat Rat	1720 mg/kg 273 mg/kg >2000 mg/kg 1300 mg/kg	- - -

Irritation/Corrosion

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Section 11. Toxicological information

Product/ingredient name	Result	Species	Score	Exposure	Observation
2-aminoethanol	Eyes - Severe irritant	Rabbit	-	250	-
	Skin - Moderate irritant	Rabbit	-	Micrograms 505	-
potassium hydroxide	Eyes - Moderate irritant	Rabbit	-	milligrams 24 hours 1 milligrams	-
	Skin - Severe irritant	Guinea pig	-	24 hours 50 milligrams	-
	Skin - Severe irritant	Human	-	24 hours 50 milligrams	-
	Skin - Severe irritant	Rabbit	-	24 hours 50 milligrams	-
2-butoxyethanol	Eyes - Moderate irritant	Rabbit	-	24 hours 100 milligrams	-
	Eyes - Severe irritant	Rabbit	-	100 milligrams	-
	Skin - Mild irritant	Rabbit	-	500 milligrams	-

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Classification

Product/ingredient name	OSHA	IARC	NTP
2-butoxyethanol	-	3	-

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure

: Not available

Potential acute health effects

Eye contact

: Causes serious eye damage.

Inhalation

: May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.

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Section 11. Toxicological information

Skin contact : Causes severe burns.

Ingestion : May cause burns to mouth, throat and stomach.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact: Adverse symptoms may include the following:

pain watering redness

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness

blistering may occur

Ingestion : Adverse symptoms may include the following:

stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate : Not available

effects

Potential delayed effects : Not available

Long term exposure

Potential immediate : Not available

effects

Potential delayed effects : Not available

Potential chronic health effects

Not available.

General : No known significant effects or critical hazards.
 Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Teratogenicity : No known significant effects or critical hazards.
 Developmental effects : No known significant effects or critical hazards.
 Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	7821.2 mg/kg

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Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
2-aminoethanol	Acute EC50 8.42 mg/l Fresh water	Algae - Desmodesmus subspicatus	72 hours
	Acute LC50 100000 μg/l Marine water	Crustaceans - Crangon crangon - Adult	48 hours
	Acute LC50 170000 µg/l Fresh water	Fish - Carassius auratus	96 hours
potassium hydroxide	Acute LC50 80 ppm Fresh water	Fish - Gambusia affinis - Adult	96 hours
2-butoxyethanol	Acute EC50 1000 mg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 800000 µg/l Marine water	Crustaceans - Crangon crangon	48 hours
	Acute LC50 1250000 µg/l Marine water	Fish - Menidia beryllina	96 hours

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
2-aminoethanol	-1.31	-	low
2-butoxyethanol	0.81	-	low

Mobility in soil

Soil/water partition coefficient (K_{oc})

: Not available

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

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: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

: 12/18/2014.

Section 14. Transport information

	DOT Classification	IMDG	IATA
UN number	UN1719	UN1719	UN1719
UN proper shipping name	Caustic alkali liquids, n.o. s. (Potassium hydroxide, 2-aminoethanol)	Caustic alkali liquids, n.o. s. (Potassium hydroxide, 2-aminoethanol)	Caustic alkali liquids, n.o.s. (Potassium hydroxide, 2-aminoethanol)

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Section 14. Transport information

Transport hazard class(es)	8 Consulting	8	8
Packing group	III	III	III
Environmental hazards	No.	No.	No.
Additional information	-	-	-

Special precautions for user : Transport within user's premises: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in the

event of an accident or spillage.

Transport in bulk according : Not available.

to Annex II of MARPOL 73/78 and the IBC Code

Section 15. Regulatory information

U.S. Federal regulations : United States inventory (TSCA 8b): All components are listed or exempted.

Clean Air Act Section 112 : Not listed

(b) Hazardous Air Pollutants (HAPs) SARA 311/312

Classification : Immediate (acute) health hazard

Composition/information on ingredients

Name	%		Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
2-aminoethanol potassium hydroxide 2-butoxyethanol	1 - 5	Yes. No. Yes.	No. No. No.	No. No. No.	Yes. Yes. Yes.	No. No. No.

SARA 313

	Product name	CAS number	%
Form R - Reporting requirements	2-butoxyethanol	111-76-2	1.9

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations

International regulations

Canada inventory : All components are listed or exempted.

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Section 16. Other information

Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on SDSs under 29 CFR 1910. 1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

National Fire Protection Association (U.S.A.)



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

History

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Key to abbreviations : ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships.

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United Nations

References : Not available

▼ Indicates information that has changed from previously issued version.

Notice to reader

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Section 16. Other information

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

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