

# Blend Sheet

# 1 1 8 3

**Orange Essence™  
(1 1 8 2 Version)**

Date: \_\_\_\_\_

Batch Number: \_\_\_\_\_

Yield: **82.5 Gallons (312 Liters)**

Essential Batch Number: \_\_\_\_\_

**IMPORTANT: Superbase 1183 should be diluted into its final form within (2) months of receiving material.**

1. Make sure blending tanks and equipment are clean.
2. Pump 27.5 gallons (104 liters) of water into mixing tank.
3. While agitating, slowly add 55 gallons (208 liters) of SUPERBASE 1183.
4. Continue vigorous agitation for 15 minutes to assure complete dispersion. Check to see that batch is clear. When it is, batch is complete.
5. Optional: Add 63 ounces (2 liters) of 3113 Orange Dye per 82.5 gallons of finished product.
6. Pack in fluorinated 1 and 5-gallon plastic containers.

\*NOTE: When choosing packaging, end product should be thoroughly shelf-tested to identify compatible containers.

*Note: One drum of 1183 makes 82.5 gallons of 1182.*

MSDS and label copy for finished product may be obtained from Essential Industries at (800)-551-9679 or (262) 538-1122.

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